



Dart Aerospace Ltd.
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D4406-041
Job Sheet 179620



Part No: D4406-041

Job Qty: 6 ea

Part Name: Fwd Wearplate Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/20/18

Job Tracking No:

Due Date: 7/20/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV D IPP rev A 11.06.06 new issue EC verified by: DD IPP rev B 12.02.06 as per dwg rev PB1 DD
verf: EC IPP REV: C 15.11.16 AS PER PD1 DD VERF: JLM IPP REV: D 16.02.05 AS PER DWG REV: D DD
VERF: JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		7/20/18	0.00	0.00	Start Up Large Fab-2		OK 18/06/22
150	Large Fab	6 pcs		7/20/18	0.00	18.18	Large Fab 8		OK 18/07/04
160	QC	6 pcs		7/20/18	0.00	0.00	QC9		12-07-08
165	QC	6 pcs		7/20/18	0.00	0.00	QC5		13-01-05
170	Small Fab	6 pcs		7/20/18	0.00	0.50	Small Fab-6		AG 06 2018
180	QC	6 pcs		7/20/18	0.00	0.00	QC5		38
190	Packaging	6 pcs		7/20/18	0.00	0.00	Packaging3-2 FP-002		10-09-18-7-10
200	QC21-SA	6 Ea		7/20/18	0.00	0.00	QC21		21 JUL 11 2018

Part Op 150 - 1- Weld D4407-041 to wearplate as per dwg D4406 304 S.S. Welding Rod BATCH #: M126385 2-
Descriptions: Transfer drill holes in bar

160 - QC9- Inspect visual per QSI004- Fusion Welds

165 - QC5- Inspect part completeness to step on W/O

170 - Apply coating as per dwg D4406 138868

180 - QC5- Inspect part completeness to step on W/O

190 - Identify as per dwg & Stock Location: _____ LOCATION : FP002

200 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4406-1	Plate	6 Ea (1 ea)	90-Start up Operation	5079520 (5)
D4407-041	Bar Weldment	12 Ea (2 ea)	90-Start up Operation	8143620 (1)
				5077006 (12)

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4406-1	6	6	0
	D4407-041	12	16	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					

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DART AEROSPACE

Container No: S083397

Part: D4406-041

Job No: 179620

Serial No/Batch: S083397

Revision: _____

Inspector: _____

Exp Date: _____

Instructions: _____

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Information

ing

LOA ☐

Substation ☐

Past Expiry Date ☐

Misidentified ☐

Product Improvement ☐

Process Improvement ☐

Manufacturing Process ☐

Past Due ☐

FAULT CATEGORY			
☐ Verification	☐ Pressure/Forced	☐ Temperature/Cure	☐ Power Loss/Surge
☐ itor	☐ Bending	☐ Set-up	☐ Folio/Program
☐ t/Setup	☐ Centre Not Concentric	☐ BOM/Route	☐ Grain
☐ ier	☐ Cracks	☐ Broken/Damage/Defect	☐ Weld
☐ ing	☐ Crimp/Kink/Ripple/Wave	☐ Inspection Incomplete/Unqualified	☐ Wrong Stock Pulled
☐ or Testing	☐ Cuffs	☐ Contamination	☐ Out of Sequence
☐ Information	☐ Crushing	☐ Countersink	☐ Off-set
☐ ing	☐ Heat Treat	☐ Cut Too Short	☐ Mislabeled
	☐ Wave/Twist in Tube	☐ Instructions Incomplete/Unclear	☐ Fit/Function
	☐ Marks/Chatter	☐ Drill Holes	☐ Misaligned/off center
OTHER :			